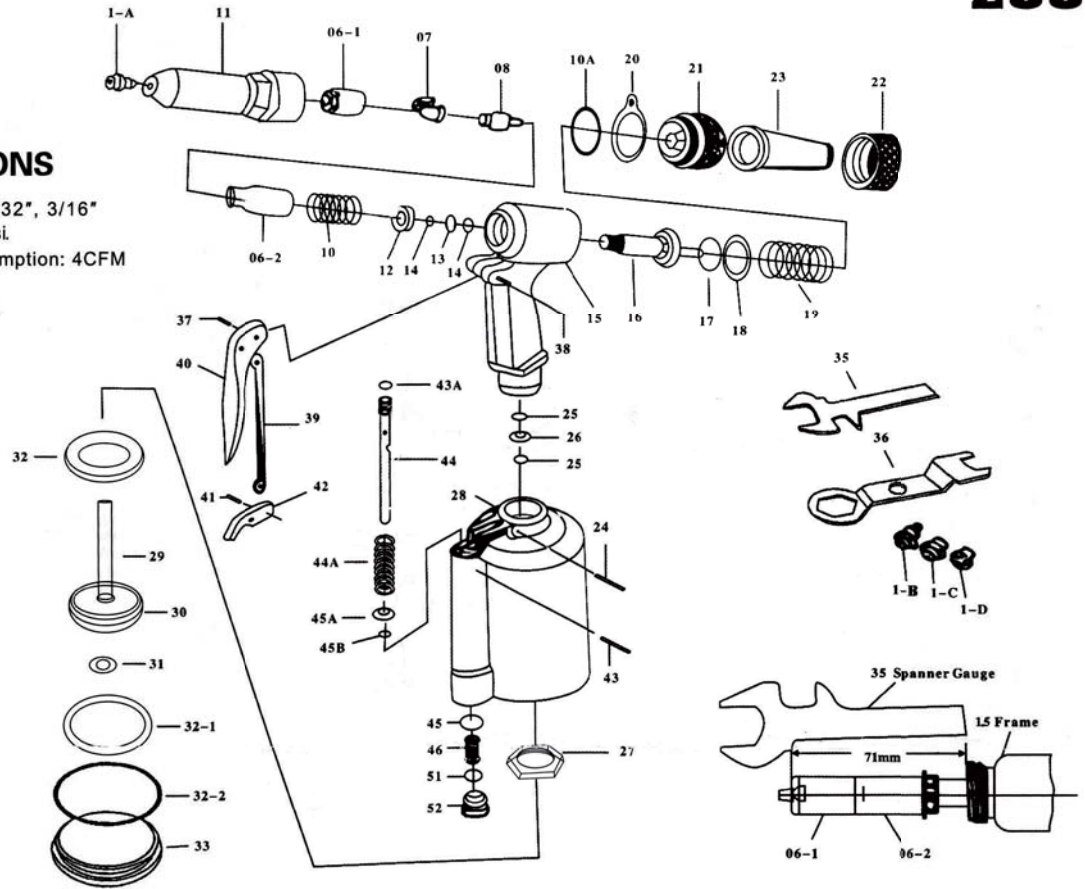


部份型号列表 (No:CC P-200) Part List Model

200

参数 SPECIFICATIONS

功能 Capacity: 3/32", 1/8", 5/32", 3/16"
 气压 Air Pressure: 60~90 psi
 平均耗气量 Average Air Consumption: 4CFM
 空气 Air Inlet: 1/4" NPT
 软管尺寸 Hose Size: 3/8" I.D.
 重量 Weight: 2.85 lbs.



零件编号 PART NO.	零件明细 DESCRIPTION	零件编号 PART NO.	零件明细 DESCRIPTION
1A	入钉头 Nosepiece (3/16")	28	气缸 Rubber Cushion
1B	入钉头 Nosepiece (5/32")	29	气压杆 Air Cylinder
1C	入钉头 Nosepiece (1/8")	30	气活塞 Air Piston
1D	入钉头 Nosepiece (3/32")	31	垫片 Gasket
06-1	前导管 Jaw Case Front Tart	32	橡胶垫 Bumper
06-2	后导管 Jaw Case EndTart	32-1	O型环 O Ring
07	爪片组 Jaw	32-2	O型环 O Ring
08	扩张销 Jaw Pusher	33	底盖 Cylinder Cap
10	导管弹簧 Jaw Pusher Spring	34	O型环 O Ring
10A	O型环 O Ring	35	量测扳手 Spanner Gague
11	前管 Frame Head	36	大扳手 Spanner
12	止松螺母 Case Lock Nut	37	扳机肖 Trigger Pin
13	背托环 Back Up Ring	38	手柄肖 Connector
14	O型环 O Ring	39	连杆 Teigger Rod
15	把手 Frame	40	扳机 Trigger
16	油压活塞 Oil Piston	41	压板肖 Connector
17	O型杯 O Ring	42	压板 Trigger Lever
18	背托环 Back UP Ring	43	连杆肖 Lever Pin
19	退钉弹簧 Return Spring	43A	O型环 O Ring
20	吊环 Hanging Clip	44	开关肖 Valve Pusher
21	铝接头 Frame Cap	44A	弹簧 Valve Spring
22	铝环 Frame Cap Nut	45	气阀片 Valve
23	安全盖 Safety Cap	45A	铜环 Valve Collar
24	弹簧销 Setting Screw Pin	45B	O型环 O Ring
25	O型环 O Ring	46	进气阀弹簧 Valve Spring
26	背托环 Back UP Ring	51	O型环 O Ring
27	六角螺母 Hex Nut gum	52	阀门尾螺帽 Valve Cap

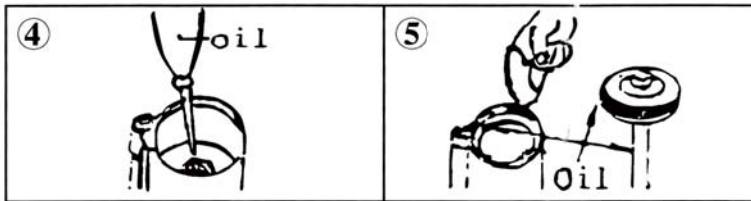
气动/液压拉钉机的维护与加油方法

Maintenance & Adding oil for Air/Hydraulic Riveter:

- 1、脱除气管;
Disconnect air hose.
- 2、用扳手拆除拉钉机头(如图①);
Use the spanner to take apart the head as fig.①.
- 3、用扳手拆除底盖(如图②);
Use the spanner to open the bottom cover as fig.②.
- 4、拆除气缸、活塞、撞针等活动零件(如图③);
Remove the piston of the cylinder as fig.③.



- 5、清洁气缸及机身内壁;
Clean the inside of the cylinder and the frame body.
- 6、机身内加满液压油(如图④);
full the lubricate oil as fig.④.
- 7、清洁撞针片、气缸内壁及O形环加油脂
Clean the stem of piston, apply grease to the inner wall of cylinder and the O-ring as fig.⑤.

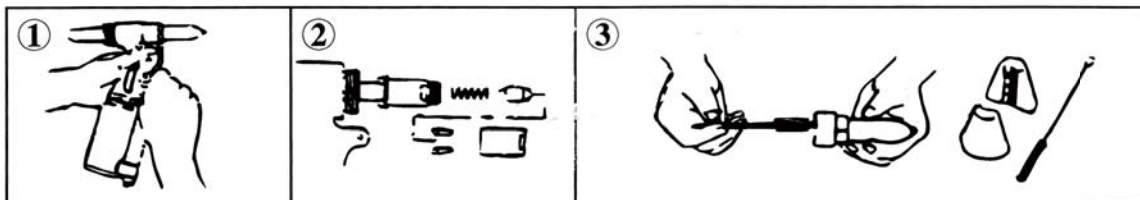


- 8、按反程序装回拉钉机。
Reassemble the riveter by following the disassembly procedure in reverse.

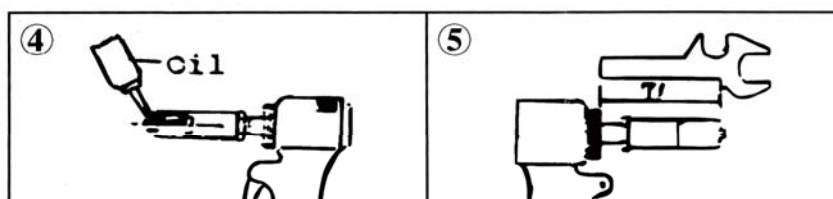
拉钉机头的维护及清洁方法

Clean & Maintenance for the Head of Riveter

- 1、脱除气管;
Disconnect air hose.
- 2、用扳手拆除拉钉机头(如图①);
Use spanner to take apart the head as fig①.
- 3、用扳手拆除其它零配件(如图②);
Use spanner to take apart the part as fig②.
- 4、清洁枪头内壁及其它零配件(如图③);
Clean all the part and inside of the head as fig③.



- 5、加润滑油(如图④);
Apply lubricate oil as fig.④.
- 6、按扳手手柄长度检测枪咀位置是否适当(如图⑤);
Check the length as fig.⑤.



- 7、按反程序装回拉钉机头。
Reassemble the Head of Riveter by following the disassembly procedure in reverse.