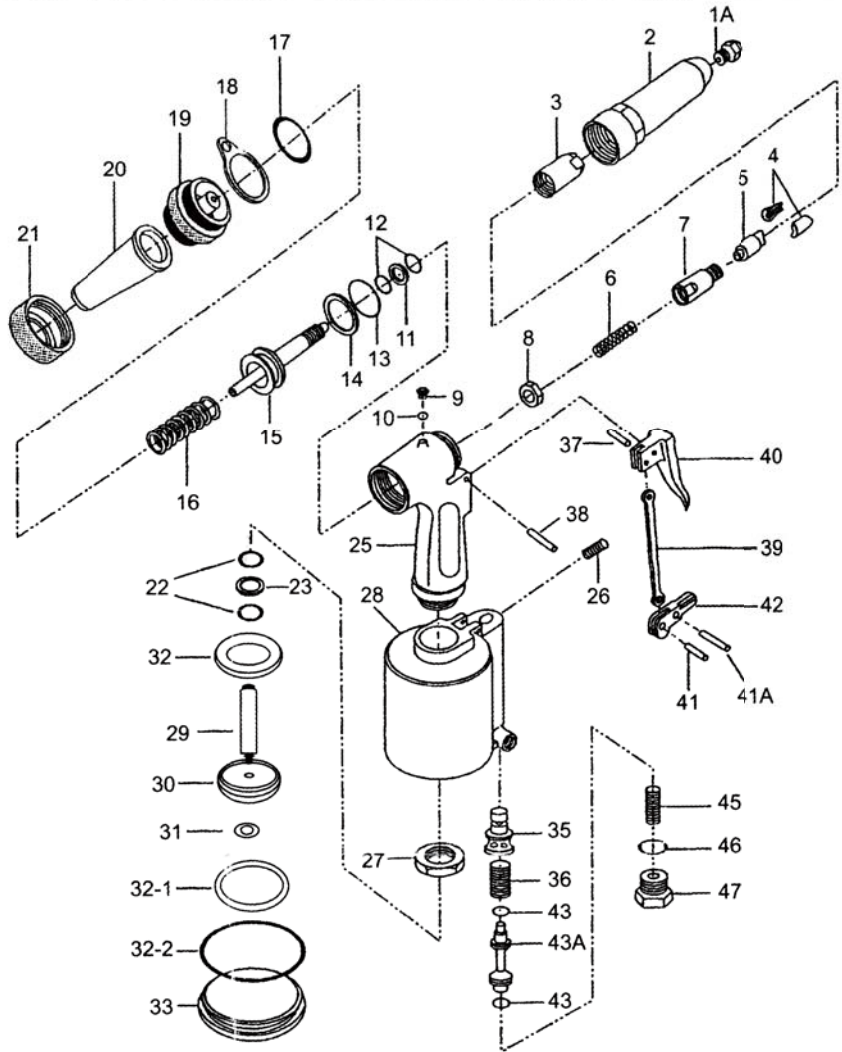
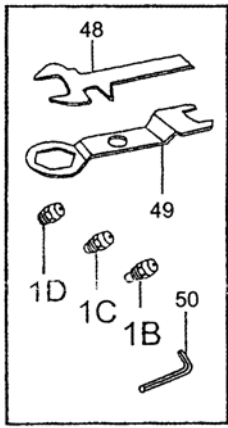


强力液压拉钉机 Heavy Duty Air Hydraulic Riveter

参数 SPECIFICATIONS

功能 Capacity: 3/32", 1/8", 5/32", 3/16"
 气压 Air Pressure: 60~90 psi
 平均耗气量 Average Air Consumption: 4CFM
 空气 Air Inlet: 1/4" NPT
 软管尺寸 Hose Size: 3/8" I.D.
 重量 Weight: 2.5 lbs.



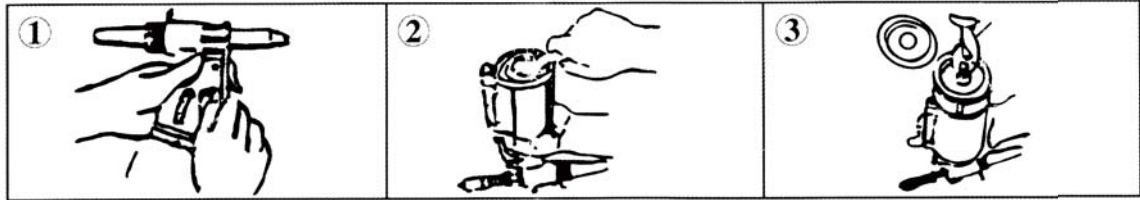
ZV5FR-TOOL-201

零件编号 PART NO.	零件明细 DESCRIPTION	零件编号 PART NO.	零件明细 DESCRIPTION
1A	枪咀4.8m/m(3/16") Nose Piece 4.8m/m(3/16")	26	螺丝 Screw
1B	枪咀4.0m/m(5/32") Nose Piece 4.0m/m(5/32")	27	固定螺帽 Frame Lock Nut
1C	枪咀3.2m/m(1/8") Nose Piece 3.2m/m(1/8")	28	气缸 Air Cylinder
1D	枪咀2.4m/m(3/32") Nose Piece 2.4m/m(3/32")	29	气动活塞杆 Air Piston Rod
02	储钉器87L Nose Housing 87L	30	气活塞 Air Piston
03	前导管 Jaws Case Ahead Part	31	垫片 Gasket
04	夹钉片(5x10) Jaws (5x10)	32	缓冲垫 Bumper
05	推钉器 Jaw Pusher	32-1	O型环 O Ring
06	推钉器弹簧 Jaw Case spring	32-2	O型环 O Ring
07	后导管 Jaw Case Back Part	33	气缸尾盖 Cylinder Cap
08	固定螺帽 Case Lock Nut	35	阀门推动器 Valve Pusher
09	气塞 Air Blow Plug	36	阀门弹簧 Valve Spring
10	密封圈 Packing	37	扳机肖 Trigger Pin
11	垫圈 Back Up Ring	38	把手肖 Pin
12	O型环 O Ring	39	扳机连杆 Trigger Rod
13	O型环 O Ring	40	扳机 Trigger(Long)
14	垫圈 Back Up Ring	41	扳机插肖 Trigger Pin
15	油压活塞 Oil Piston	41A	插肖 Pin
16	后座弹簧 Return Spring (Small)	42	点杆 Trigger Lever
17	后座胶圈 Frame Cap Ring	43	O型环 O Ring
18	挂圈 Hanging Clip	43A	活阀管 Valve Pipe
19	后座 Frame Cap	45	弹簧 Spring
20	安全盖 Dust Cap	46	O型环 O Ring
21	后座盖螺帽 Cap Nut	47	阀门尾螺帽 Frame Cap Ring
22	O型环 O Ring	48	扳手兼量度器 Spanner Gauge
23	垫圈 Back-Up Ring	49	大扳手 Spanner
25	把手 Frame	50	六角匙 Hex Wrench

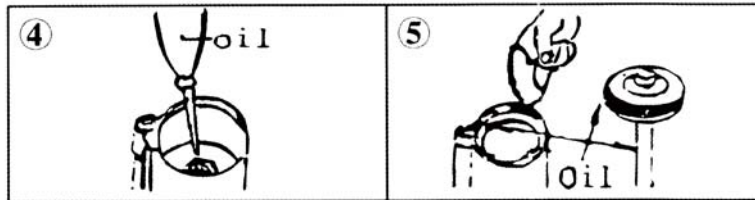
气动/液压拉钉机的维护与加油方法

Maintenance & Adding oil for Air/Hydraulic Riveter:

1. 脱除气管;
Disconnect air hose.
2. 用扳手拆除拉钉机头 (如图①);
Use the spanner to take apart the head as fig.①.
3. 用扳手拆除底盖 (如图2);
Use the spanner to open the bottom cover as fig.②.
4. 拆除气缸、活塞、撞针等活动零件 (如图③)
Remove the piston of the cylinder as fig.③



5. 清洁气缸及机身内壁;
Clean the inside of the cylinder and the frame body.
6. 机身内加满液压油 (如图④)
full the lubricate oil as fig.4.
7. 清洁撞针片、气缸内壁及O形环加油脂
Clean the stem of piston, apply grease to the inner wall of cylinder and the O-ring as fig.5

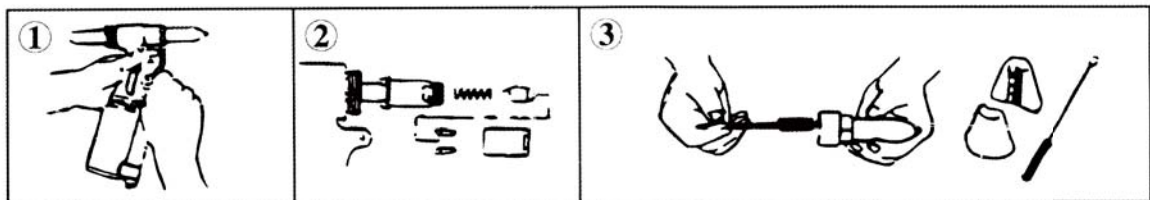


8. 按反程序装回拉钉机。
Reassemble the riveter by following the disassembly procedure in reverse.

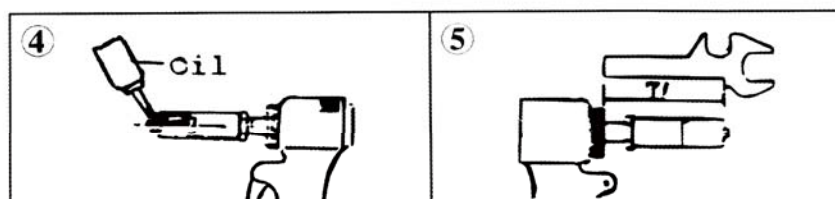
拉钉机头的维护及清洁方法

Clean & Maintenance for the Head of Riveter

1. 脱除气管;
Disconnect air hose.
2. 用扳手拆除拉钉机头 (如图①);
Use spanner to take apart the head as fig 1
3. 用扳手拆除其它零配件 (如图2);
Use spanner to take apart the part as fig 2
4. 清洁枪头内壁及其它零配件 (如图3);
Clean all the part and inside of the head as fig 3



5. 加润滑油 (如图④);
Apply lubricate oil as fig.④
6. 按扳手柄长度检测枪咀位置是否适当 (如图⑤);
Check the length as fig. 5.



7. 按反程序装回拉钉机头。
Reassemble the Head of Riveter by following the disassembly procedure in reverse.